

Installation Instructions

For set # 8.3127
87-92 Toyota Supra
Rear Control Arm/Link Bushings



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction sheet is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory suspension components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop.

Parts list:

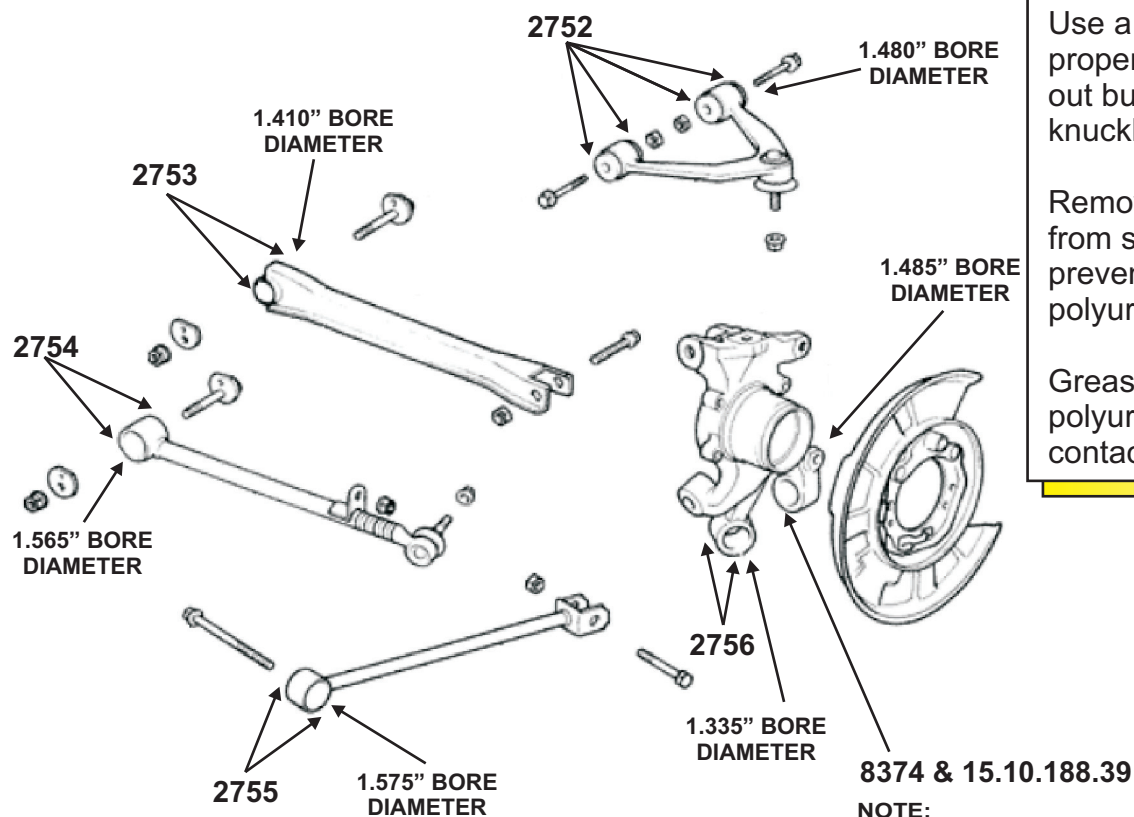
- 8 ea 2752 (Upper Control Arm Bushing - .250" Flg)
- 4 ea 2753 (Lateral Link Bushing, Inboard - .140" Flg)
- 4 ea 2754 (Rear Toe Link Bushing - .150" Flg)
- 4 ea 2755 (Rear Trailing Link Bushing - .200" Flg)
- 4 ea 2756 (Spindle to Rear Trailing Link Bushing - .200" Flg)
- 2 ea 8374 (Lateral Link Bushing, Outboard - ??? .420" Flg)
- 10ea 15.10.167.39 (.875 x .562 x 1.960 Sleeve)
- 2 ea 15.10.20.39 (.875 x .562 x 1.800 Sleeve)
- 2 ea 15.10.188.39 (.875 x .562 x 1.875 Sleeve)
- 4 ea 9.11108 (Formula 5 PreLube)
- 1 ea 17522 (Instructions)

TIPS FOR BUSHING INSTALLATION

When pressing out bushings, it is good practice to remove and replace one at a time to maintain alignment as much as possible.

Mark cam eccentrics prior to removal to aid in re-alignment.

Use a hydraulic press and properly sized sleeves to press old bushings and shells out of suspension components.



Use a jaw-puller tool and a properly sized sleeve to press out bushings located in the knuckle.

Remove all sharp edges/burrs from suspension components to prevent damage to polyurethane bushings.

Grease all surfaces where polyurethane comes into contact with metal.

NOTE:
! CHECK SPHERICAL BEARING PRIOR TO PRESSING OUT !
IF TIGHT, DO NOT REPLACE

17522

5/AUG/11 MAM