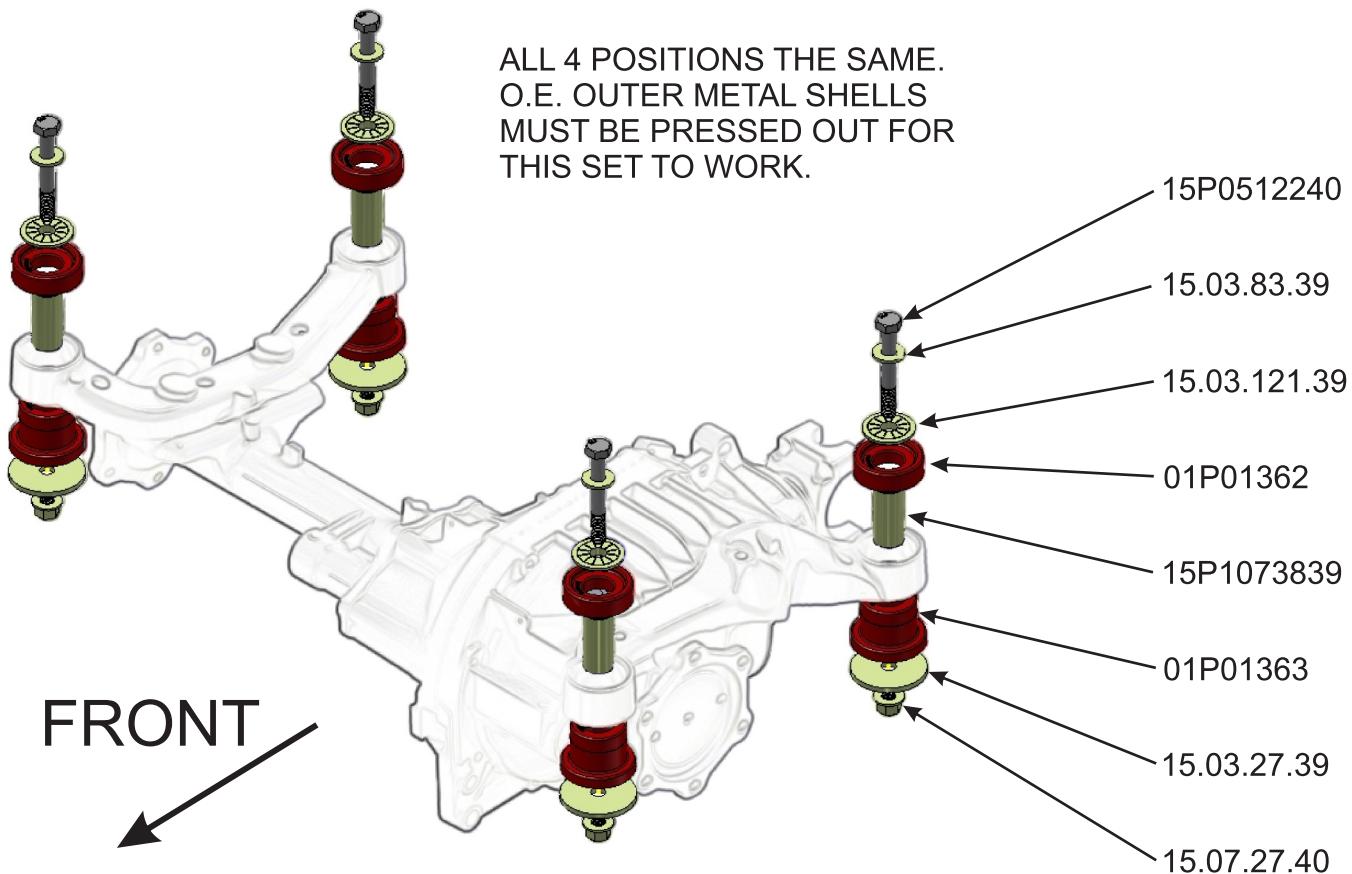


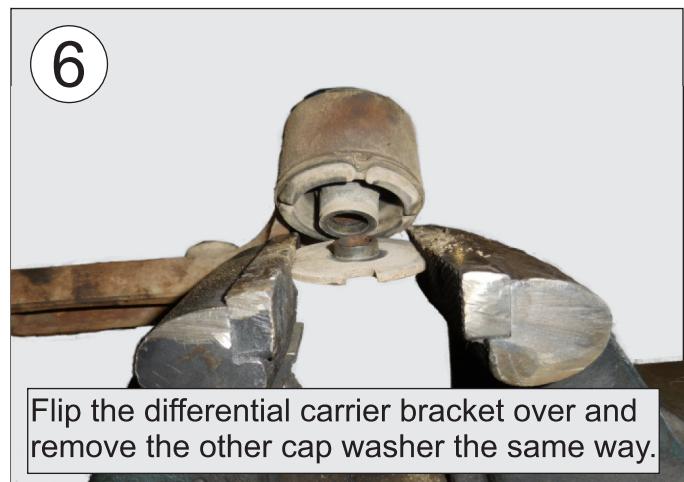
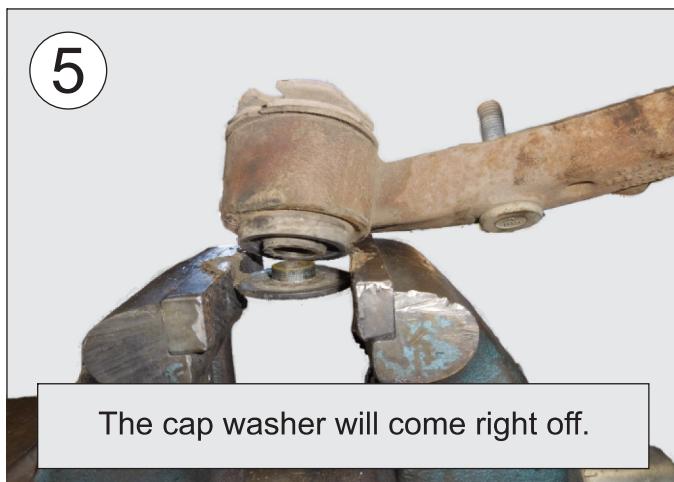
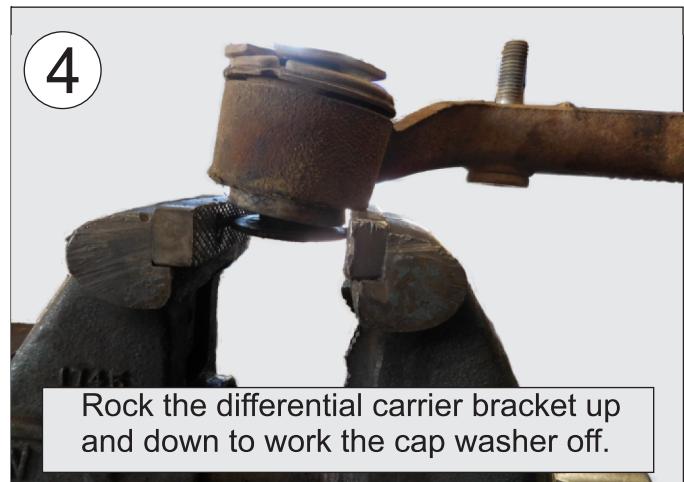
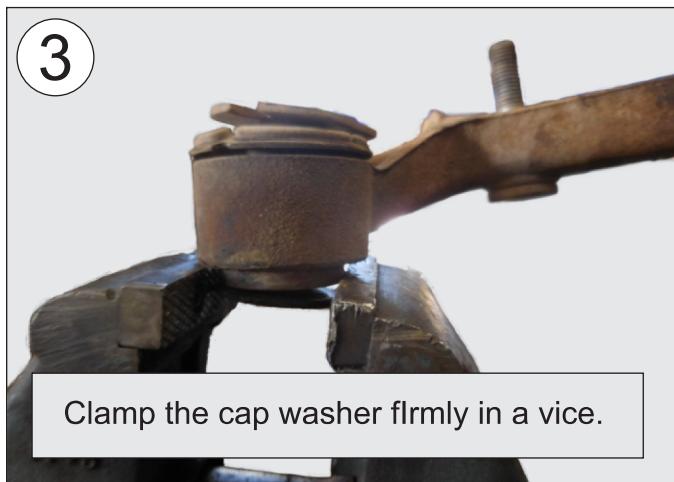
This instruction is intended as a guideline for the safe installation of Energy Suspension polyurethane bushings after original equipment has been removed from the vehicle. It is recommended that you utilize a qualified service center for the replacement of these components if you are unfamiliar with vehicle chassis and suspension repair work. Reference vehicle manufacturer's service manual for component removal and replacement procedures and torque specifications. Before beginning work, read these instructions thoroughly and verify that parts received match P/Ns and quantities in parts list. In the case of discrepancy, contact Energy Suspension Customer Service (949-361-3935). Because wheel alignment is altered when suspension components are removed and replaced, it is highly recommended that your vehicle be checked and adjusted by a qualified alignment shop prior to use. Energy Suspension parts are designed to work with vehicles in good state of repair. We cannot be held responsible for suspension or steering related problems occurring due to poor vehicle maintenance.

PARTS LIST

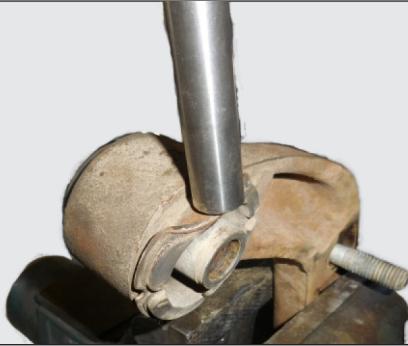
QTY:	P/N:	DESCRIPTION:
4	01P01362	DIFFERENTIAL BUSHING, UPPER
4	01P01363	DIFFERENTIAL BUSHING, LOWER
4	15.03.27.39	WASHER, 2.50" X .50" X .187"
4	15.03.83.39	WASHER, 1.063" X .50" X .113"
4	15.03.121.39	EMBOSSED CAP WASHER
4	15P0512240	BOLT, M12 X 1.75 X 90mm
4	15.07.27.40	FLANGE LOCK NUT, 12mm X 1.75
4	15P1073839	SLEEVE, 1.00" X .563" X 2.200"

ALL 4 POSITIONS THE SAME.
O.E. OUTER METAL SHELLS
MUST BE PRESSED OUT FOR
THIS SET TO WORK.





7



Hold the differential carrier bracket in a vice and fold over the flange with a punch and hammer.

8



Flip the differential carrier bracket over and fold over the flange 180° from the other side.

9



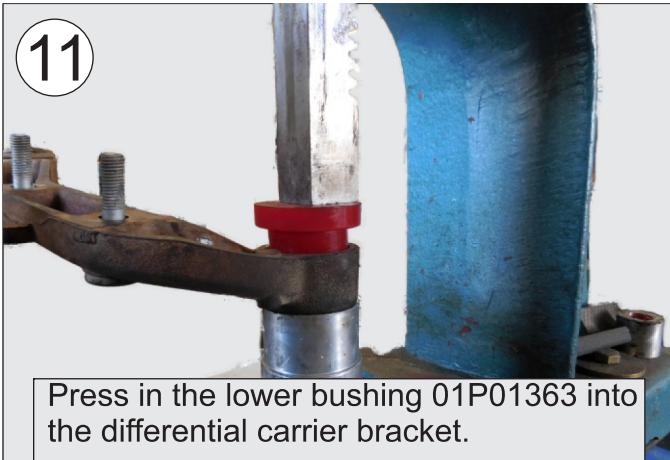
Cut the rubber ring from the small side of the factory bushing.

10



Support the differential carrier bracket next to folded flanges and press out metal shell. Differential carrier bracket I.D. Is Ø1.835

11



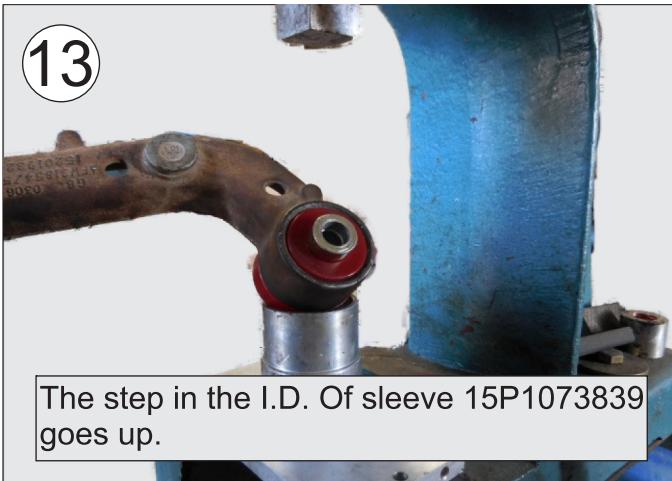
Press in the lower bushing 01P01363 into the differential carrier bracket.

12



Press in sleeve 15P1073839 into bushing 01P01363.

13



The step in the I.D. Of sleeve 15P1073839 goes up.

14



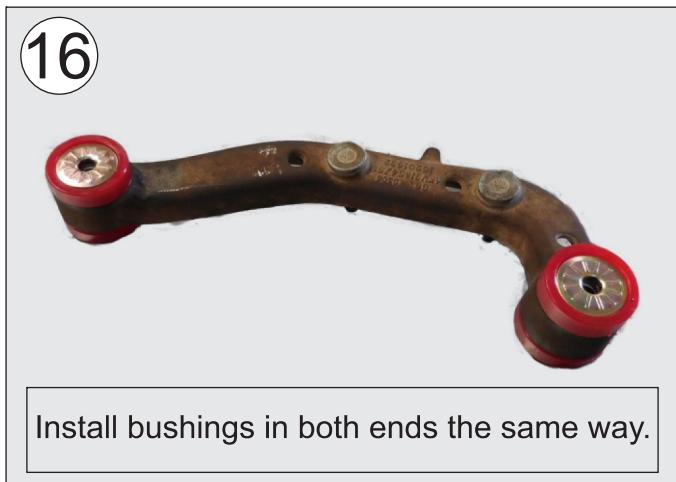
Install bushing 01P01362 trim side down.

15



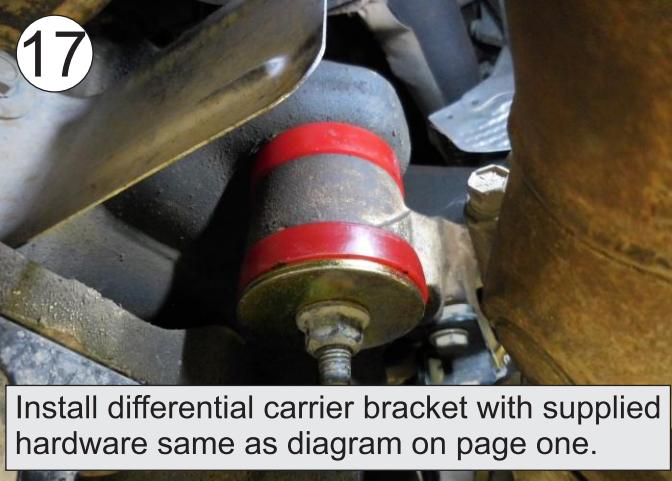
Cap washer 15.03.121.39 goes on top.

16



Install bushings in both ends the same way.

17



Install differential carrier bracket with supplied hardware same as diagram on page one.

Fastener Tightening Specifications

Differential Carrier Assembly Mounting Bolts and Nuts.

100 N.m

75 lb ft

Differential Carrier Bracket to Frame Nuts.

100 N.m

75 lb ft