OPEN FIRST!!

Parts list for Master set # 4.18120

2000-01 Ford Excursion 4WD



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list:

Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

Front leaf spring bushing set: 4.2148

- 4 2746 bushing (main eye position)
- 2 15.10.412.39 (1.25"O.D. x .750"I.D. x 3.500" sleeve)
- 4 2421 bushing (rear spring eye position)
- 4 2450 bushing (frame shackle position)
- 4 15.10.397.39 (1.00"O.D. x 640"I.D. x 3.535" sleeve)
- 1 17040 installation instructions

Rear leaf spring bushing set: 4.2149

- 4 2423 bushing (main eye position)
- 2 15.10.412.39 (1.25"O.D. x .750"I.D. x 3.500" sleeve)
- 4 2421 bushing (rear spring eye position)
- 4 2422 bushing (frame shackle position)4 15.10.397.39 (1.00"O.D. x .640"I.D. x 3.535" sleeve)

Use 17040 installation instructions

Front sway bar bushing set: 4.5180

- 2 5587 (front sway bar bushing)
- 1 17039 installation instructions

Front track bar bushing set: 4.7126

- 2 8268 bushing
- 2 15.10.446.39 (1.25"O.D. x .788"I.D. x 1.740" sleeve)
- 1 17073 installation instructions

Front axle bump stop set: 4.9103

- 2 6338 bump stop
- 4 15.05.74.40 (M10-1.5 x 35 socket head bolt)
- 4 15.07.17.40 (M10-1.5 lock nut)
- 8 15.03.04.39 (flat washer)

Rear axle bump stop set: 9.9155

- 2 6080 bump stop
- 2 15.05.53.42 (3/8-16 x 1-1/4" socket head bolt) 2 15.07.01.40 (3/8-16 lock nut) 4 15.03.23.39 (flat washer)

- Use 17168 installation instructions

Parts list continued:

Rear overload spring snubber set: 9.9156

- 2 6079 bump stop
- 2 15.05.53.42 (3/8-16 x 1-1/4" socket head bolt)
- 2 15.07.01.40 (3/8-16 lock nut)
- 4 15.03.23.39 (flat washer)

Use 17168 installation instruction

Grease:

1 - 9.11104 grease tub

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, etc. please ask to see our catalog at your place of purchase.