OPEN FIRST!!

Parts list for
Master set # 8.18101
89-94 Toyota 4WD ½ Ton

ENERGY SUSPENSION®
1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list:
Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start.** Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

Front control arm bushing set: 8.3108
You must reuse all the factory metal parts.
2 - 3125 bushings, front upper position.
2 - 3126 bushings, rear upper position.
4 - 3129 bushings, front and rear lower position.
1 - 17019 installation instructions.

Rear leaf spring & shackle bushing set: 8.2108
8 - 2041 leaf spring bushing.
4 - 15.10.06.39 (.750"x .563"x 2.750" sleeve).
4 - 2092 rear frame shackle bushings.
1 - 17040 installation instructions.

Body mount set: 8.4103
You must reuse the lower factory washers.
4 - 4136 bushing (upper) position #2 & #3.
4 - 4137 bushing (lower) position #2 & #3.
4 - 15.10.273.39 (.750"x .500"x 1.900" sleeve).
2 - 4138 bushing (upper) position #1.
2 - 15.10.151.39(.625"x .437"x 1.640" sleeve).
2 - 4139 bushing (lower) position #1.
4 - 15.03.07.39 (2.500"x .437" I.D. washer).
2 - 15.03.59.39 (2.0" x .406" I.D. washer).
4 - 15.08.22.39 diamond shaped plate.
1 - 17170 installation instructions.

Tie-rod boot set: 2ea 9.13101
4 - 13001 tie-rod boots.

Parts list continued:

Complete front swaybar bushing & endlink set : 8.5106
(24mm diameter bar)
2 - 5115(24mm bushing reuse factory bracket).
8 - 4806 endlink grommet.
8 - 15.03.01.39 cupped washer.
2 - 15.05.04.39 (3/8-16 x 7" bolt).
2 - 15.07.01.40 (3/8-16 lock nut).
2 - 15.10.23.39 (.563"x .375"x 2.90" sleeve).
1 - 17039 installation instructions.

Additional parts available for your vehicle:

Shock boots

fits most aftermarket shocks (2 per set)
set # 9-8130

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.