

OPEN FIRST!!

Parts list for Master set # 8-18102 79-85 Toyota 4WD Pick-up Master Set

Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and parts list **before you start.**

Front axle torque arm bushing set: 8.7101

- 4 - 7012 bushings
- 2 - 15.10.17.39 (.875"O.D. x 625"I.D. x 1.960" sleeve)
- 1 - 17039 installation instructions

Front (O.E.M.) leaf spring and shackle bushing set: 8.2102

- 8 - 2030 leaf spring bushings
- 4 - 2039 frame shackle bushings
- 1 - 17040 installation instructions

Rear (O.E.M.)leaf spring and shackle bushing set: 8.2101

For 1979-83 vehicles use the following:
12 - 2030 leaf spring and shackle bushings
use 17040 installation instructions

For 1984-85 vehicles use the following:

- 8 - 2030 rear spring eye and frame shackle bushings
- 4 - 2041 main eye bushings
- 2 - 15.10.06.09 (.75"O.D. x .563"I.D. x 2.750" sleeve)
- use 17040 installation instructions

Body mount set: 8.4101

- 4 - 4013 bushings (#2 & #3 position upper)
- 6 - 4014 bushings (#1, #2 & #3 position lower)
- 2 - 4015 bushings (#1 position upper)
- 6 - 15.10.32.39 (.625"O.D. x .5"I.D. x 1.650" sleeve)
- 2 - 15.03.06.39 (2"O.D. x .875"I.D. washer)
- 4 - 15.03.08.39 (2.5"O.D. x .406"I.D. washer)
- 1 - 17044 installation instructions



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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list continued:

Front swaybar frame(pivot) bushing set(19mm): 8.5101

- 2 - 5048 19mm frame bushings

Front swaybar frame(pivot) bushing set(23mm):

- 2 - 5049 23mm frame bushings

Front swaybar endlink bushing set:

Must reuse factory hardware
8 - 4803 endlink grommets
use 17039 installation instructions

Tie-rod boot set: 9.13101

- 4 - 13001 tie-rod boots

Additional parts available for your vehicle:

Shock boots

fits most aftermarket shocks (2 per set)
set # 9-8130

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, etc. please ask to see catalog at your place of purchase.