OPEN FIRST!!

Parts list for
Master set # 8.18103
90-95 Toyota 4Runner 2WD/4WD

ENERGY SUSPENSION®
1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list:
Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start.** Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

Front control arm bushing set: 8.3108
You must reuse all the factory metal parts.
2 - 3125 bushings, front upper position
2 - 3126 bushings, rear upper position
4 - 3129 bushings, front and rear lower position
1 - 17019 installation instructions

Rear control arm bushing and track(panhard) bar bushing set: 8.3107
16 - 3127 upper and lower control arm bushings
8 - 15.10.121.39 (.875"O.D. x .625"I.D. x 2.562" sleeve)
2 - 7047 track bar bushings
1 - 15.10.80.39 (.875"O.D. x .625"I.D. x 1.800" sleeve)
2 - 7048 track bar bushings
1 - 15.03.20.39 (2.00"O.D. x .625"I.D. washer)
1 - 15.03.22.39 (2.00"O.D. x 1.188"I.D. washer)
1 - 17039 installation instructions
1 - 17040 installation instructions

Front swaybar (24mm)frame bushing and endlink bushing set: 8.5114
2 - 5115 (24mm) frame bushings
4 - 4806 endlink grommets
4 - 15.03.01.39 (1-1/4" O.D. x .385" I.D. Cup washers)
use 17039 installation instructions

Rear swaybar (18mm)frame bushing and endlink bushing set: 8.5115
2 - 5041 (18mm) frame bushings
4 - 4806 endlink grommets
4 - 15.03.01.39 (1-1/4" O.D. x .385" I.D. cup washers)
use 17039 installation instructions

Parts list **continued:**

Tie-rod boot set: 2ea 9.13101
4 - 13001 tie-rod boot

Grease:
2 - 9.11113 grease tub

Additional parts available for your vehicle:

Shock boot Set: 9.8130

Fits most aftermarket shocks (2 per set)

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.