

# OPEN FIRST!!

## Parts list for Master set # 8.18113 2005-2013 Toyota Tacoma 4WD



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your car is in excellent mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a car that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

### Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start**. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

#### Front control arm bushing set: 8.3128

**Footnote: (24) Uppers must reuse existing outer shells. (23) Front lowers must reuse existing outer shells. (73) Lowers must reuse all metal parts.**

- 4 - 2774 upper control arm.
- 4 - 15.10.534.39 (.875 X .563 X 2.440) sleeve.
- 2 - 2773 lower control arm frnt pos.
- 2 - 2772 lower control arm rear pos.
- 1 - 17535 instructions.

#### Front sway bar bushing set: 8.5140

- 2 - 05P05976 30mm sway bar bushing.

#### Front bump stop set: 8.9101

- 2 - 06P06351 bump stop.
- 2 - 15.03.23.39 (.702 x .402 x .090) washer.
- 2 - 15P0511042 (M10-1.25 x 30mm) bolt.
- 1 - 17168 installation instructions.

#### Front spring isolator set: 9.6104

- 2 - 6110 spring isolator.

#### Rack & pinion bushing set: 8.10106

**Footnote: (148) Must remove factory metal shells.**

- 4 - 10058 rack bushings.
- 4 - 15.02.52.39 inner flanged sleeves.
- 1 - 17609 installation instructions.

### Parts list continued:

#### Rear spring bushing set: 8.2116

- 8 - 02P02842 spring eye bushing.
- 4 - 02P02843 shackle eye bushing.
- 6 - 15.10.197.39 (.875 X .563 X 2.860) sleeve.
- 1 - 17040 installation instructions.

#### Rear bump stop set: 8.9102

- 2 - 06P06352 bump stop.

#### Body mount set: 8.4109

- 2 - 4241 front upper pos 1.
- 2 - 4242 front lower pos 1.
- 2 - 15.10.151.39 (.625 x .438 x 1.640) sleeve.
- 2 - 15.03.59.39 (2.00 x .406 x .110) washer.
- 2 - 15.03.13.39 (1.750 x .438 x .125) washer.
- 4 - 4243 upper pos 2 - 3.
- 4 - 4244 lower pos 2 - 3.
- 4 - 15.10.140.39 (.750 x .480 x 2.275) sleeve.
- 8 - 15.03.14.39 (2.500 x .500 x .120) washer.
- 4 - 15.08.22.39 adapter plates.
- 1 - 17P17615 installation instructions.

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.

# 17P17623

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